

GUIDE: MOUNTING AND ADJUSTING THE STEEL MIXER ARMS, 40L-120L

TOOLS:

- Spanner 16



1: Loosen or remove mixer arm(s)



Start with loosening the bolts on the arms you wish to remove/adjust.

If you are changing an arm, you can now remove the old one.

2: Mount new mixer arms - if needed



If you are changing all the arms, start with mounting the rake. Then mount a side arm on each side of the rake.

The side-base should not be mounted yet!

3: Adjusting the mixer arms



The rake sits in front of the tower - close to the tower, without touching it.

The blades should always be 1-3 mm from the drum base/drum edge.



When the blade sits correctly, fasten the bolts - with spanner 16.

The side blade should follow the drum edge. If the arm is too far out of the cross joint, it will not have the right angle.



When the blade is 1-3 mm from the drum edge, fasten the bolts.

Adjust the other side arm the same way.

4: Mount and adjust the side-base arm



To mount the side-base arm lift up the cross joint.

The side base blade should be 1-3 mm from the drum base and the drum edge..